

Abstract

Provided is a lubricating oil composition for sizing which is excellent in machinability and degreasing efficiency and which is excellent in compatibility with an impregnating oil and a sintered metal of oil impregnated bearings. A lubricating oil composition for sizing, including (A) a lubricating base oil having a kinematic viscosity of 0.5 to 100 mm²/s at 40°C, and compounded therein (B) an extreme-pressure agent in an amount of 0.1 to 10 % by mass, and (C) a metal deactivator in an amount of 0.01 to 5 % by mass, each based on a total amount of the composition.